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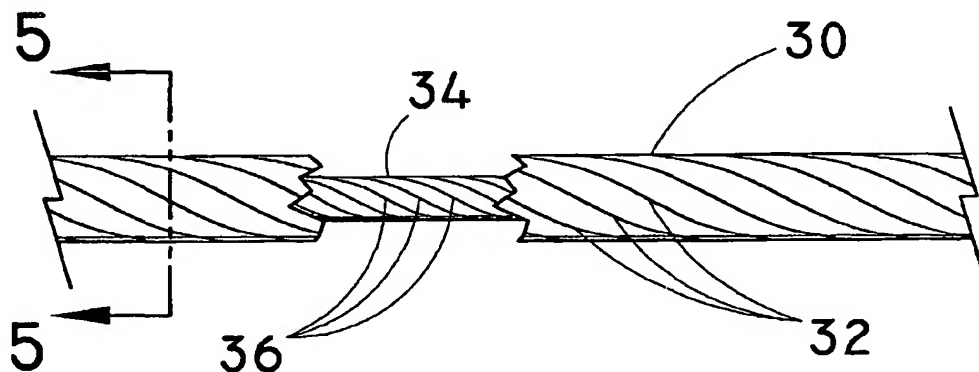
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(54) Title: INTRODUCER SHEATH AND METHOD FOR MAKING



(57) Abstract: An introducer sheath and a method of manufacturing an introducer sheath. The introducer comprises a first poly-
meric sleeve (34) having a first striped extrusion arranged in a generally helical pattern along the first sleeve. A second polymeric
sleeve (30) is positioned over and bonded to the first polymeric sleeve, the second polymeric sleeve comprising a second striped
extrusion that is arranged in a generally helical pattern along the second sleeve. The first and second polymeric sleeves are axially
aligned such that the second striped extrusion is superposed over the first striped extrusion to define a generally braid-like config-
uration. The introducer sheath can optionally include an inner liner disposed within a lumen of the first polymeric sleeve, and/or a
coil fitted over the inner liner, such that the first polymeric sleeve is bonded to the inner liner between turns of the coil.